

## **CERIFICATE OF ANALYSIS**

**Product Name** : Glycine USP Date : 04/08/2022 CAS No. : 56-40-6 Batch No. : 058/22-23 **Molecular Formula** Mfg. Date : AUG., 2022 : C<sub>2</sub>H<sub>5</sub>NO<sub>2</sub> **Molecular Weight** : 75.07 gm/mol **Retest Date** : JULY, 2025 Drug Lic. No. : G/25A/5540-A In Form No.: 25A Qty. : 1000 kg

Sr. No.	Test	Results	Standard
1	Colour and Appearance	Matches Control	White/ Corresponding to Colour/Appearance of
		Sample	Control Sample
2	FTIR spectrum	Matches	To Match reference Standard
3	Identification	Passes	A: Identity to Pass
		Passes	B : Quality to Pass
4	Odour	Passes	Characteristic/Matches Control Sample
5	Taste	Passes	Characteristically Sweet/ Matches Control Sample
6	Assay of Glycine by USP Method	99.58 %	98.5 to 101.5 % On Dry basis Min. 98.3 %
7	Residue On Ignition	0.054 %	Max. 0.1%
8	Loss on Drying	0.106 %	Max. 0.2 %
9	Particle Size	Passes	100 % Through 30 No. Mesh
10	Chloride	0.0044 %	Max. 0.007 % by USP
11	Sulphate	0.0021 %	Max. 0.0065 % by USP
12	Heavy Metals	Passes	Less Than 10 ppm
13	Residual Solvent ( As a methanol)	22 ppm	NMT 3000 ppm
14	Hydrolysable Substances	Complies	0.25IU/ gm
15	Endotoxins	Complies	Passes test
16	Related Compounds		
	Glycine Anhydride	Passes	Max 0.1%
	Monochloroacetic Acid	Passes	Per ICH M7
	Iminodiacetic Acid	Passes	Max 0.1%
	Diglycine	Passes	Max 0.1%
	Triglycine	Passes	Max 0.1%
	Hexamethylenetetramine	Passes	Max 0.1%
	Any unspecified Impurity	Passes	Based on Maximum Dose

- This Certificate of Analysis is valid provided the advised storage conditions are respected.
- The result values shown are based upon analysis of composite sample.
- The material is complies as per USP.